UNITED STATES PATENT AND TRADEMARK OFFICE **CERTIFICATE OF CORRECTION**

PATENT NO.

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INVENTOR(S)

: Andreas Hauger

It is certified that error appears in the above-identified patent and that said Letters Patent is hereby corrected as shown below:

In The Claims:

Claim 5, Column 9, Line 29, should read as follows:

-- whose strip thickness is reduced relative to the original thick---

Claim 7, Column 10, Line 8, should read as follows:

-- is a double-roll assembly wherein the strip (18) is --

Claim 8, Column 10, Line 54, should read as follows:

-- 34; 25, 35), the length of the piece of strip between the --

Signed and Sealed this

Fifteenth Day of May, 2007

JON W. DUDAS Director of the United States Patent and Trademark Office